



02 9452-3566

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ABN 47 074 596 197

Additional Technical Data sheet for Hot Melt glues

1st January 2025

TYPE : VH 9015		
FORM	12mm x 300mm	43mm x 43mm
Sticks per kg : clear	34	17
Carton qty	5kg	10kg
Suggested application temp.	195°C	195°C
Brookfield viscosity spindle 27	9500cps	9500cps
Ring and ball softening point	87°C	87°C
Heat resistance	75°C	75°C
Open time	medium	medium
Low temperature flexibility	-30°C	-30°C
TYPE : VH 9020		
FORM	12mm x 300mm	43mm x 43mm
Sticks per kg : clear	34	17
Carton qty	5kg	10kg
Suggested application temp.	195°C	195°C
Brookfield viscosity spindle 27	6000cps	6000cps
Ring and ball softening point	90°C	90°C
Heat resistance	75°C	75°C
Open time	long	long
Low temperature flexibility	-15°C	-15°C
TYPE : VH 9010		
FORM	12mm x 300mm	43mm x 43mm
Sticks per kg : clear	34	17
Carton qty	5kg	10kg
Suggested application temp.	195°C	195°C
Brookfield viscosity spindle 27	4000cps	4000cps
Ring and ball softening point	90°C	90°C
Heat resistance	75°C	75°C
Open time	long	long
Low temperature flexibility	-15°C	-15°C



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TYPE : VH 9025		
FORM	12mm x 200mm	43mm x 43mm
Sticks per kg : clear	50	17
Carton qty	5kg	10kg
Suggested application temp.	130 - 160°C	130 - 160°C
Brookfield viscosity spindle 27	1400cps	1400cps
Ring and ball softening point	98°C	98°C
Heat resistance	75°C	75°C
Open time	short	short
Low temperature flexibility	-10°C	-10°C